In the Claims:

Please amend Claim 14 as indicated below. The status of all claims is as follows:

1. (Previously Presented) A reinforcement material for rubber having a flat coil shape where, when the material is in a single free state, circular loop portions are partly superposed on each other in sequence, and between adjacent circular loop portions, having a reformed portion with a curvature smaller than that of the circular loop portions.

2. (Cancelled)

- 3. (Original) The reinforcement material for rubber according to claim 1, wherein the number of wraps of other loop portions superposed on an arbitrary loop portion is set to 1 to 15.
- 4. (Previously Presented) The reinforcement material for rubber according to claim 1, which has a low-stress elongation at a load of 10 N of 80 % or above.
- 5. (Previously Presented) A reinforcement material for rubber having a flat coil shape, wherein circular loop portions are partly superposed on each other in

sequence, and between adjacent circular loop portion, having a reformed portion having a curvature smaller than that of the circular loop portions.

- 6. (Withdrawn) A rubber product containing a reinforcement material embedded in rubber, wherein the reinforcement material has a flat coil shape, in which loop portions are partly superposed on each other in sequence, and in which reformed portions having a curvature different from that of the loop portions are provided between loop portions adjacent to each other.
- 7. (Withdrawn) A method for producing a rubber product comprising the steps of:

embedding a reinforcement material in unvulcanized rubber, the reinforcement material having a flat coil shape in which loop portions are partly superposed on each other in sequence and having reformed portions with a curvature different from that of the loop portions provided between loop portions adjacent to each other, thus forming an unvulcanized rubber product; and

vulcanizing the unvulcanized rubber product.

8. (Withdrawn) A pneumatic tire containing a reinforcement material embedded in rubber, wherein the reinforcement material has a flat coil shape, in which loop portions are partly superposed on each other in sequence, and in which reformed portions

having a curvature different from that of the loop portions are provided between loop portions adjacent to each other:

9. (Withdrawn) A method for producing a pneumatic tire comprising the steps of:

embedding a reinforcement material in unvulcanized rubber, the reinforcement material having a flat coil shape in which loop portions are partly superposed on each other in sequence and having reformed portions with a curvature different from that of the loop portions provided between loop portions adjacent to each other, thus forming an unvulcanized rubber product; and

vulcanizing the unvulcanized tire.

- 10. (Previously Presented) A reinforcement material for rubber having a flat coil shape where, when the material is in a single free state, circular loop portions are partly superposed on each other in sequence, and between adjacent circular loop portions, having an almost linear reformed portion.
- 11. (Previously Presented) A reinforcement material for rubber having a flat coil shape, wherein circular loop portions are partly superposed on each other in sequence, and between circular loop portions, having an almost linear reformed portion.

- 12. (Previously Presented) The reinforcement material for rubber according to claim 10, wherein the number of wraps of other loop portions superposed on an arbitrary loop portion is set to 1 to 15.
- 13. (Previously Presented) The reinforcement material for rubber according to claim 10, which has a low-stress elongation at a load of 10 N of 80 % or above.
- 14. (Currently Amended) The reinforcement material for rubber according to claim 10 claim 1, wherein the reformed portion has a length within a range of 0.05 W to 0.50 W of a coil width W of the flat coil shape.
- 15. (Previously Presented) The reinforcement material for rubber according to claim 10, wherein the reformed portion has a length within a range of 0.05 W to 0.50 W of a coil width W of the flat coil shape.